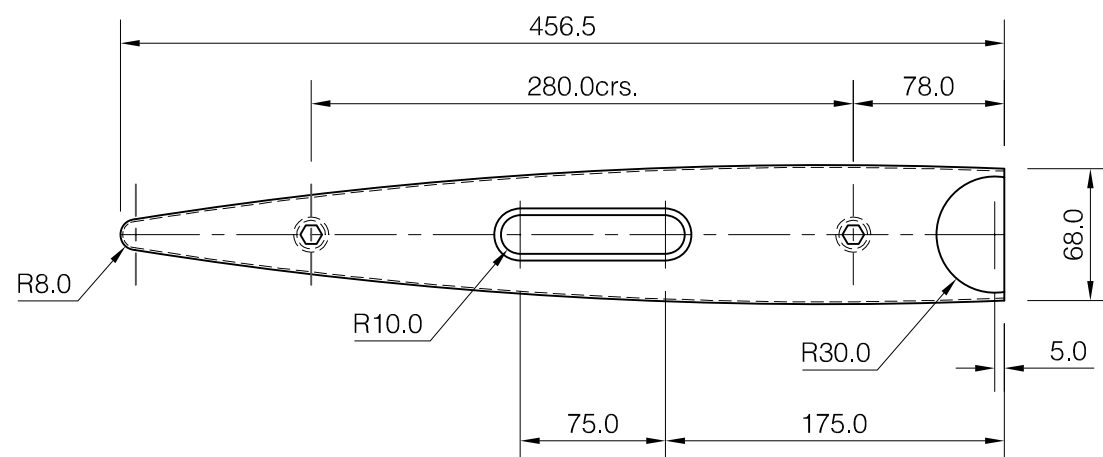
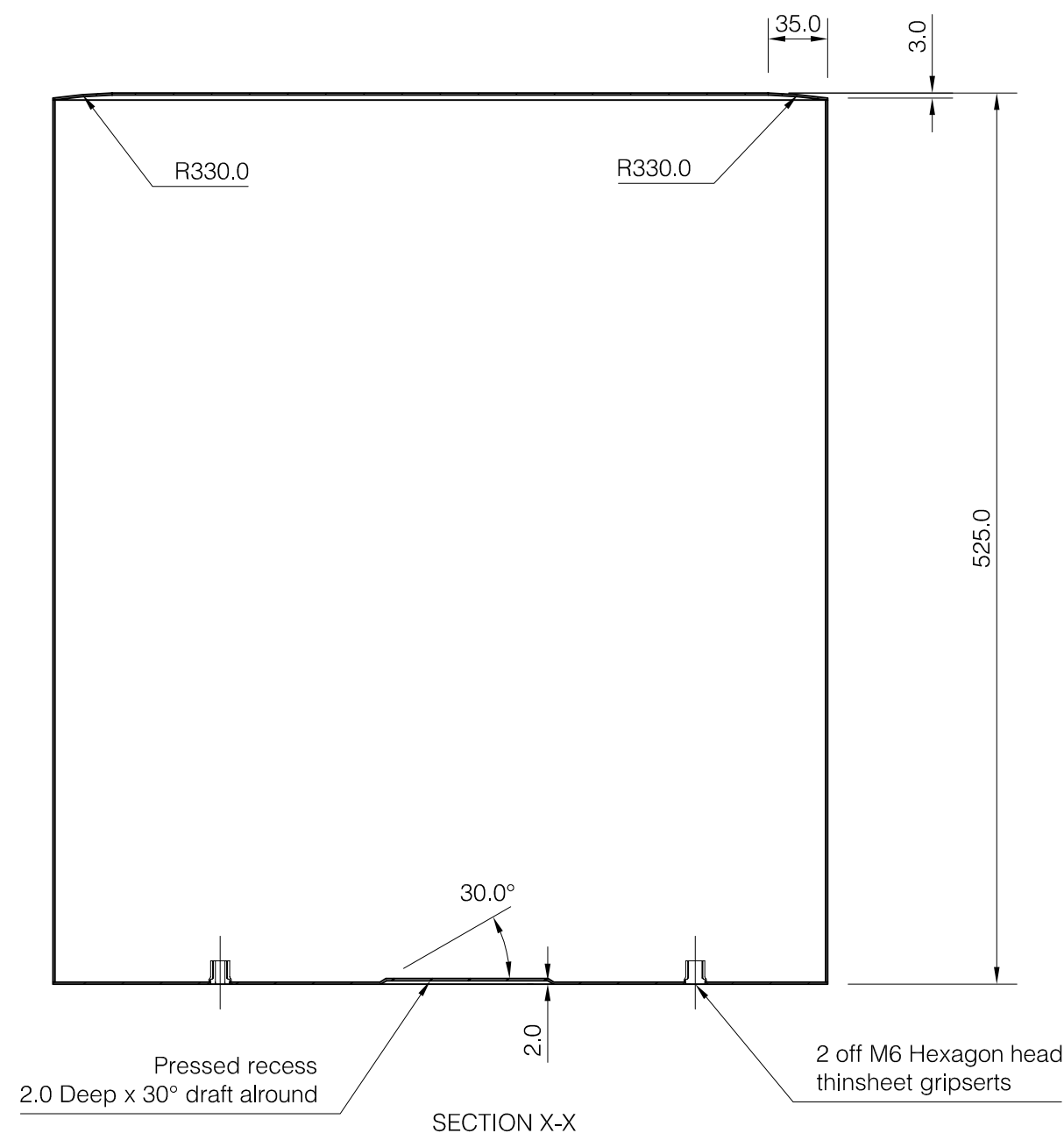
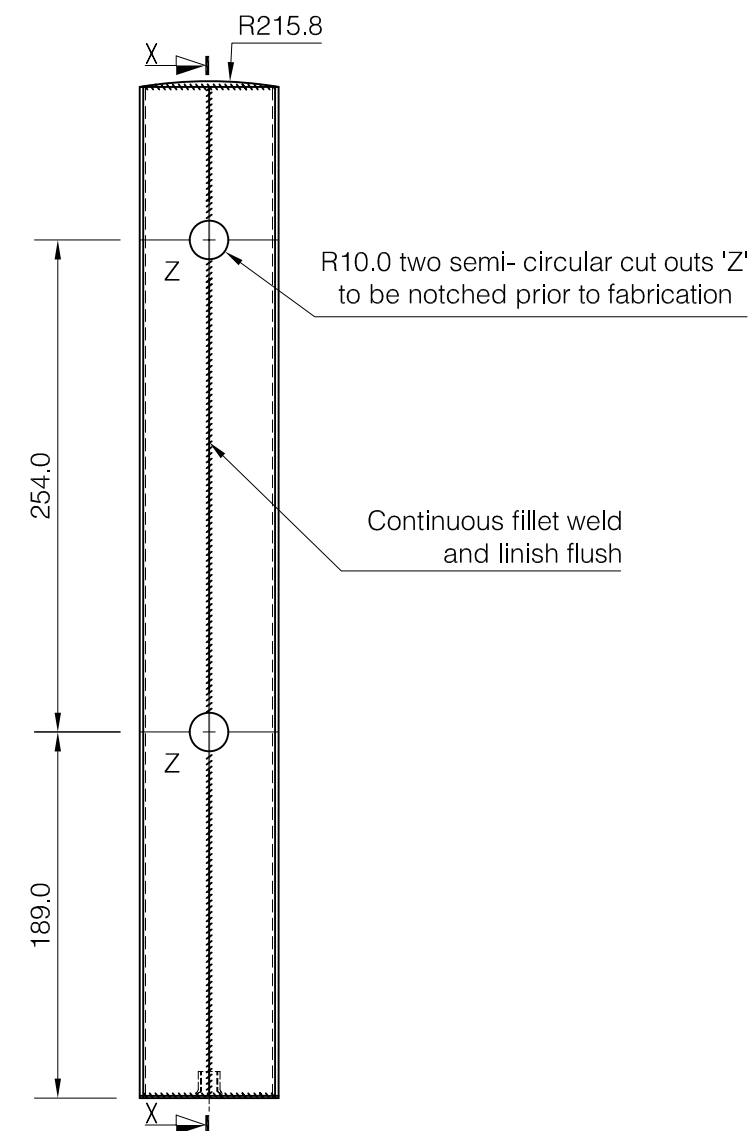



IF IN DOUBT ASK

Do not scale
All dimensions in millimetres
Do not manually alter CAD drawings



Remove all burrs and sharp edges unless otherwise stated
Tolerance unless otherwise stated to be $\pm 0.5\text{mm}$



Top Plate:  Formed plate as shown. Continuous fillet welded to sign plate 'B' all round and finished flush .

Sign Plate:
Bent and folded to plan profile as shown
Continuous fillet welded and finished flush.

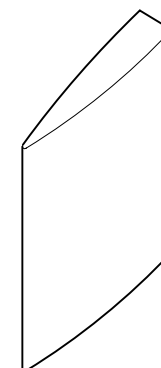
Bottom Plate:
Cut to profile , punched and pressed recess as drawn .
Complete continuous fillet welded to sign plate 'B' all
round and linished flush .

Material:
18 swg low carbon enamelling grade mild steel to BS 1449 to be used throughout

Finish:
Black vitreous enamelled background coating
exterior and interior throughout to BS 3830

Applied Graphics and Colours:
Refer to LTBS visual identity system Part 9 Bus Stop Guidelines
Refer to Drg Nos. LBSL 260/04/001-1-2-3-4

Quality Control Note:
It is critical to the safety of the public that the rivet nuts must be fully pulled down to ensure a tight and secure fit.



B	09.05.07	Border Change
A	12.03.99	FIRST ISSUE
	Date	Revision

 **London Bus Services
Limited**

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Original design for LBSL by
JEDCO Product Designers and Engineering

**METAL BUS STOP
STANDARD DRAWING**

Title
E3 FLAG
COMPULSORY

CALMS code		
© copyright Tfl		Drawn on behalf of LBSL by Trueform Engineering Ltd.
Drawn	J.W.	Checked J.M.
Scale	1:4	Date 12.03.99.
Drawing no. LBSL260/04/001		Rev B